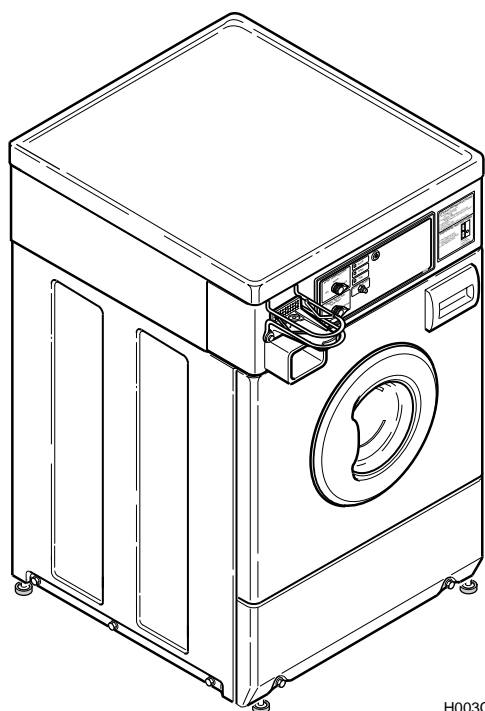


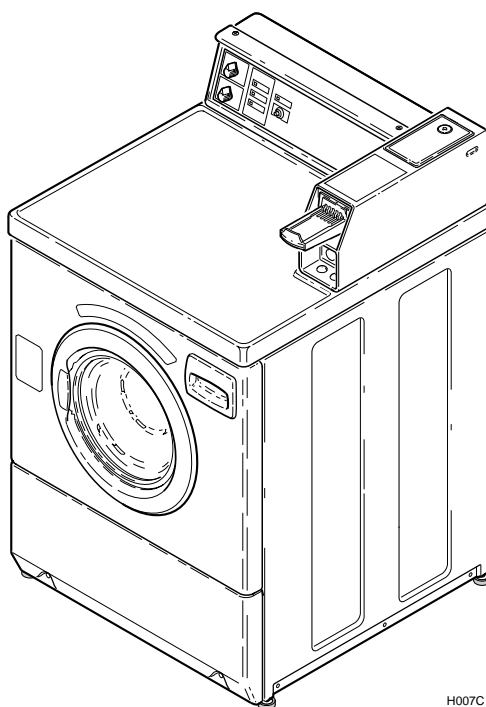
Commercial Frontload Washers

See Page 3 for Model Numbers



Models HWF261*E
and SWF261*E

H003C



Model HWR261*E
and SWR261*E

H007C

Table of Contents

Title	Page
Parts Ordering Information	2
Nameplate Location	2
Model Identification	3
Control Panel and Controls	4
Cabinet Top and Control Cabinet	6
Timer, Motor Control Board, Pressure Switch and Relays	8
Timer, Meter Case, Service Door and Cabinet Top	10
Control Panel, Control Hood and Controls	12
Front Panel, Door Assembly and Door Seal	14
Dispenser Assembly	16
Mixing Valve, Inlet Hose and Dispenser Hose	18
Outer Tub, Front, Clamp Ring and Inner Basket	20
Bearing Housing Assembly and Pulley	22
Motor and Belt	24
Hoses and Pump	26
Base, Side Panels and Rear Panel	28
Shipping Materials	30
Wire Ties, Harness Clips and Power Cord	32
Labels	34
Wire Harnesses and Wires	36
Parts Index	37

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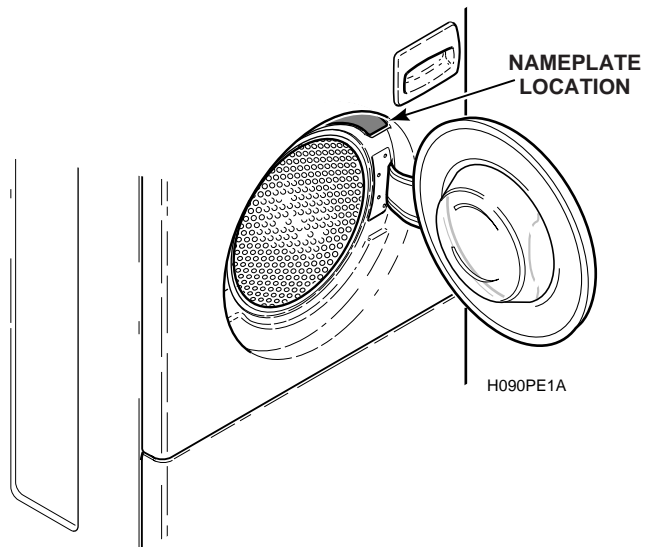
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



‘Model Identification

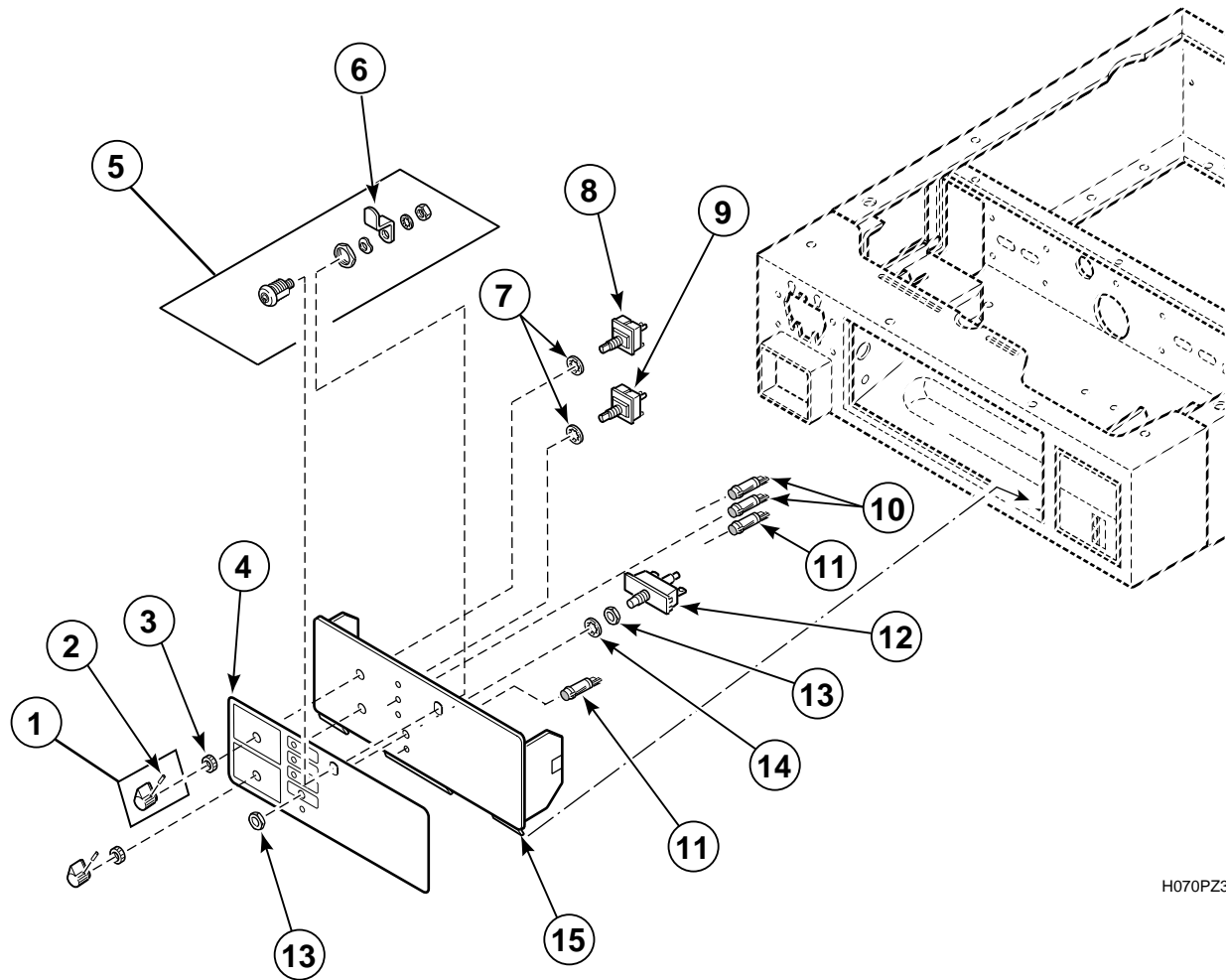
Information in this manual is applicable to these machines:

Model Number	Front Control	Rear Control
HWF261*E	X	
SWF261*E	X	
HWR261*E		X
SWR261*E		X

*** Add Letter To Designate Color. L – Almond W – White**

Control Panel and Controls

Models HWF261*E and SWF261*E



* Add Letter To Designate Color. L – Almond W – White

Control Panel and Controls

Models HWF261*E and SWF261*E

REF	PART #	DESCRIPTION	COMMENTS
1	35182	Control Knob Assembly	
2	20310	Setscrew	
3	24205	Knurled Nut	
4	800260	Control Panel Overlay	Model SWF261*E
	686525	Control Panel Overlay	Model HWF261*E
5	27260	Lock Assembly	
6	27261	Cam	
7	91176	Lockwasher	
8	685595	Temperature Switch	
9	800404	Motor Speed Switch	
10	32464	Indicator Light	110 Volt
11	32519	Indicator Light	230 Volt
12	55882	Start Switch Assembly	Includes (2) 52947 Nuts
13	52947	Nut	
14	25820	Lockwasher	
15	800273*	Control Panel Frame	

* Add Letter To Designate Color. L – Almond W – White

Models HWF261*E and SWF261*E



6

Cabinet Top and Control Cabinet

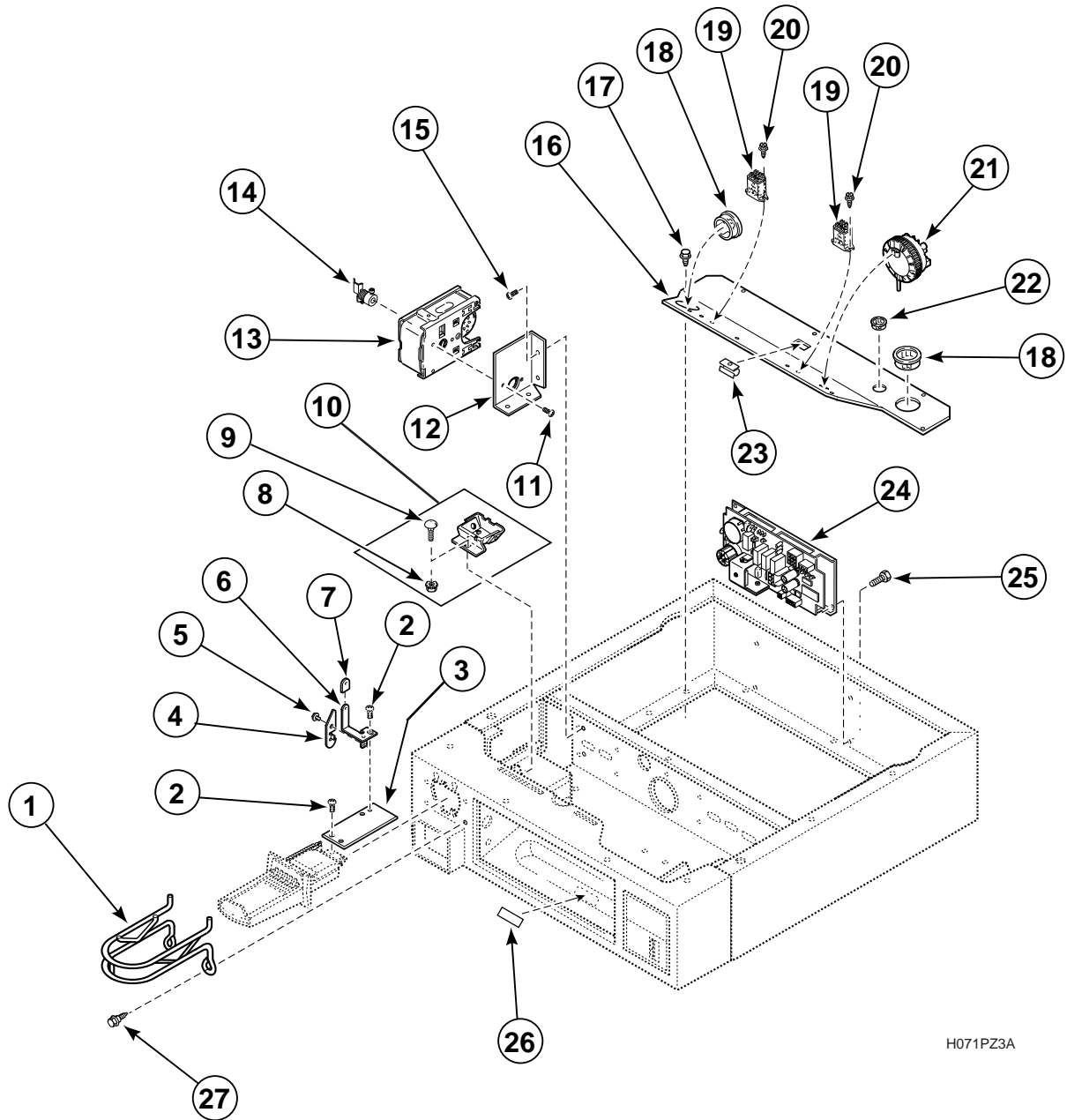
Models HWF261*E and SWF261*E

REF	PART #	DESCRIPTION	COMMENTS
1	504229	Security Top Panel	
2	56128	Bumper	
3	36048	Shoulder Screw	
4	29651	Bolt	
5	36020	Speed Nut	
6	510033*P	Cabinet Top	
7	503676	Hinge	
8	504228	Bracket	
9	800052*	Control Cabinet Wrapper	
10	29796	Nut	
11	32671	Screw	
12	56079	Panel Locator	
13	503688	Screw	
14	505337*	Front Security Cabinet Assembly	
15	685942	Instruction Label	
16	23008	Screw	

* Add Letter To Designate Color. L – Almond W – White

Timer, Motor Control Board, Pressure Switch and Relays

Models HWF261*E and SWF261*E



H071PZ3A

* Add Letter To Designate Color. L – Almond W – White

Timer, Motor Control Board, Pressure Switch and Relays

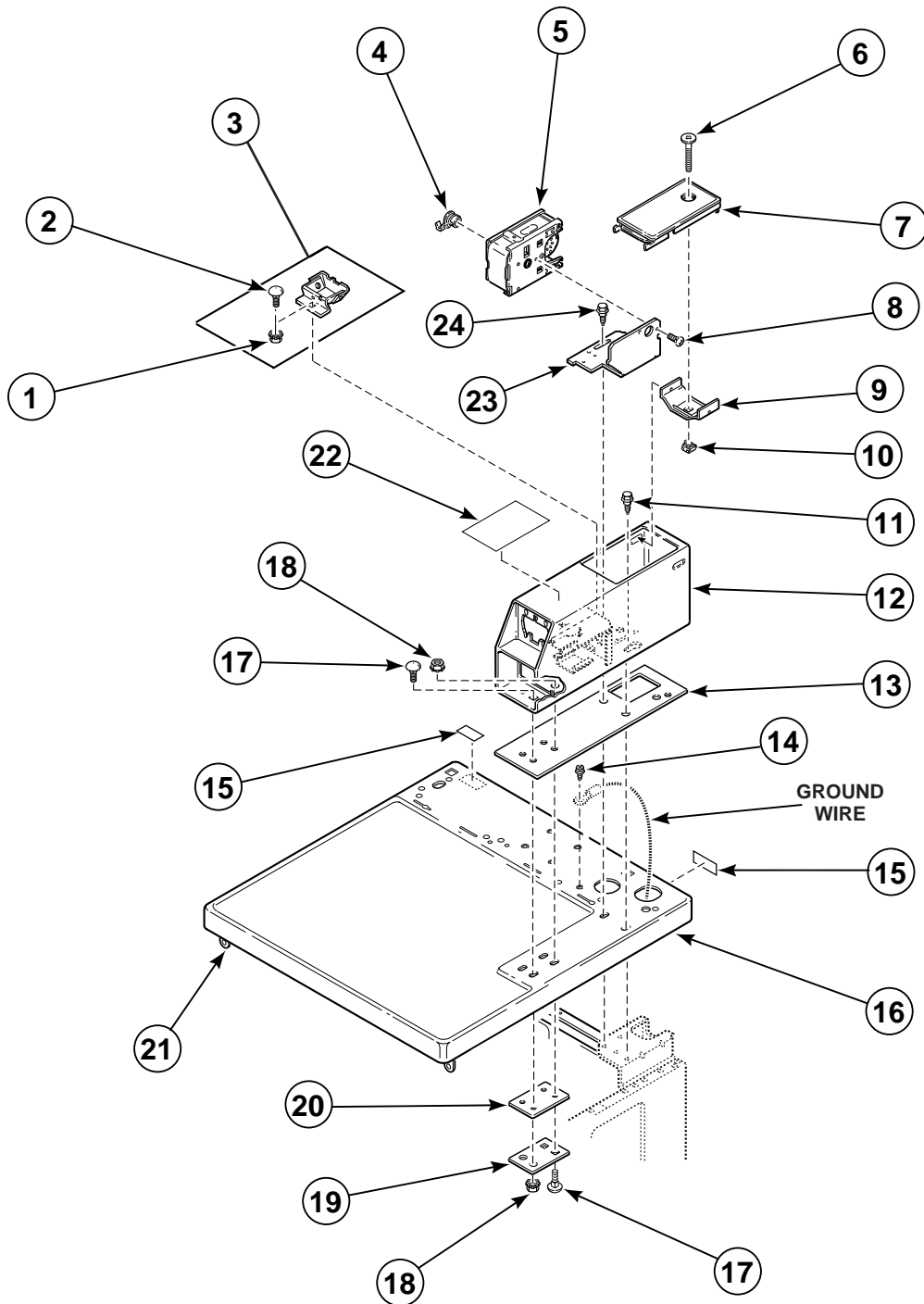
Models HWF261*E and SWF261*E

REF	PART #	DESCRIPTION	COMMENTS
1	58181	Coin Slide Guard	
2	03950	Screw	
3	685593	Coin Slide Extension	
4	36164	Actuator	
5	36166	Screw	
6	685592	Actuator Support	
7	36165	Plastic Boot	
8	29796	Nut	
9	29651	Bolt	
10	523P3	Coin Funnel Kit	
11	21720	Screw	
12	685365	Timer Bracket	
13	685585	Timer	
14	29503	Clutch Assembly	
15	503688	Screw	
16	800065	Control Shield	
17	503661	Screw	
18	503235	Bushing	
19	431349	Relay	
20	51782	Screw	
21	686534	Pressure Switch	
22	M402542	Bushing	
23	36985	Clip	
24	800076P	Motor Control Board	
25	501524	Screw	
26	24903	Warning Label	
27	33562	Screw	

* Add Letter To Designate Color. L – Almond W – White

Timer, Meter Case, Service Door and Cabinet Top

Models HWR261*E and SWR261*E



H073PZ3A

* Add Letter To Designate Color. L – Almond W – White

Timer, Meter Case, Service Door and Cabinet Top

Models HWR261*E and SWR261*E

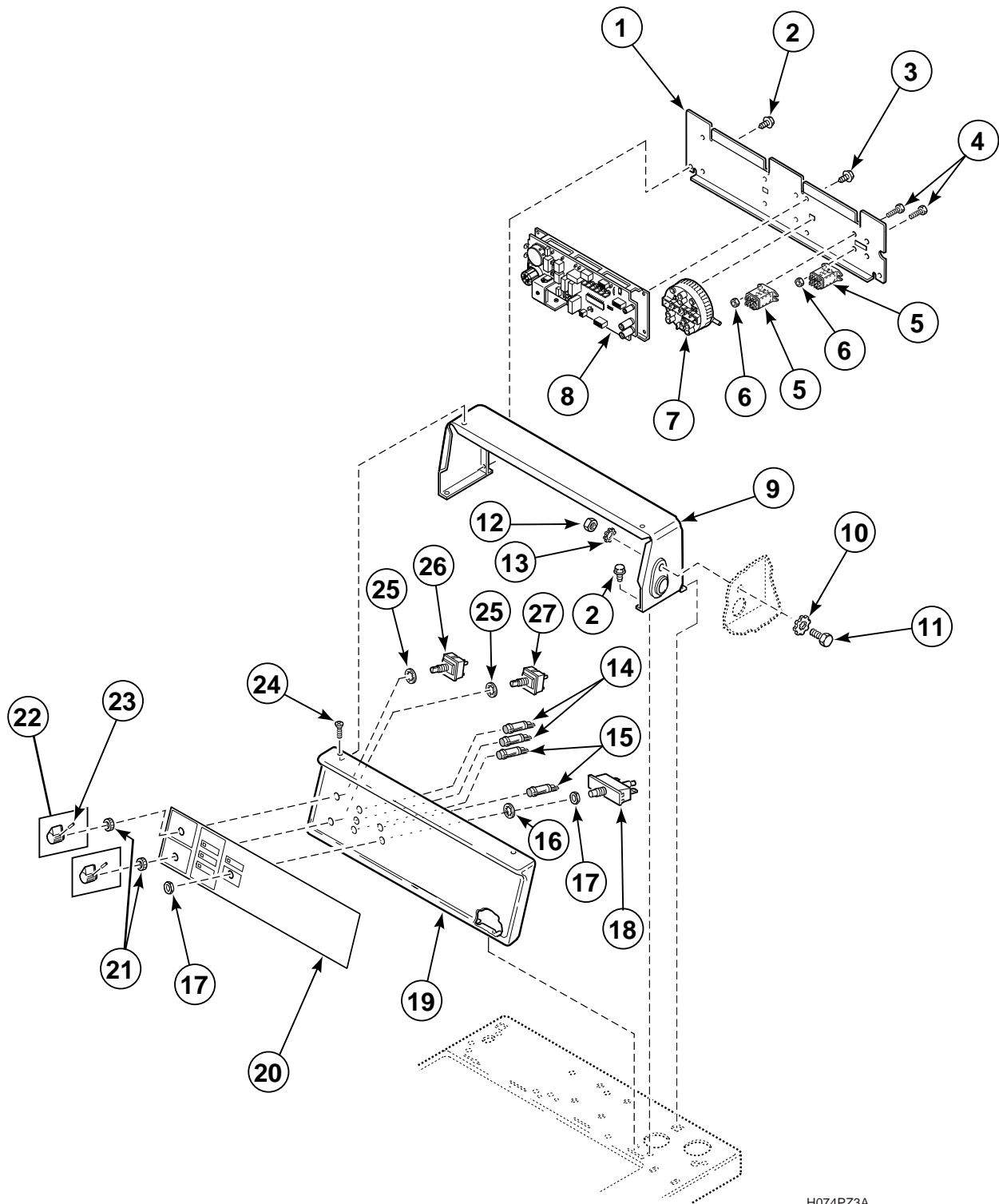
REF	PART #	DESCRIPTION	COMMENTS
1	29796	Nut	
2	29651	Bolt	
3	†523P3	Coin Funnel Kit	
4	29503	Clutch	
5	685585	Timer	
6	503673	Screw	
7	35798*	Service Door	
8	21720	Screw	
9	30642	Bracket	
10	30647	Retainer Nut	
11	36048	Screw	
12	524P3*	Meter Case	
13	†26354	Meter Case Gasket	
14	52909	Screw	
15	24903	Warning Label	
16	501720*P	Cabinet Top	
17	†02505	Carriage Bolt	
18	†29786	Nut	
19	†35525	Bracket	
20	†35526	Gasket	
21	510146	Bracket	
22	800137	Instruction Label	
23	35249	Timer Bracket	
24	29277	Screw	

* Add Letter To Designate Color. L – Almond W – White

† Parts with a dagger are included with 524P3* Meter Case.

Control Panel, Control Hood and Controls

Models HWR261*E and SWR261*E



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* Add Letter To Designate Color. L – Almond W – White

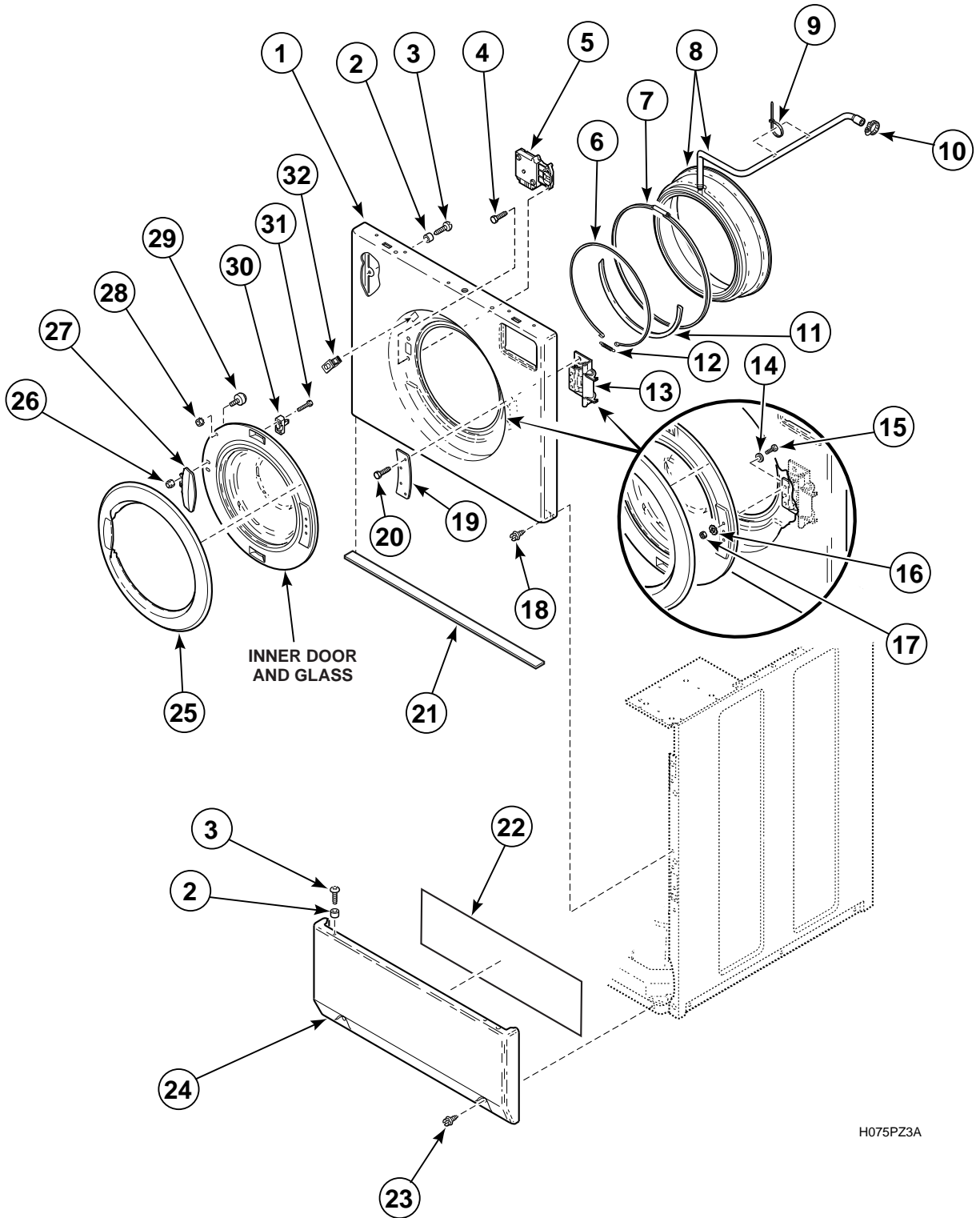
Control Panel, Control Hood and Controls

Models HWR261*E and SWR261*E

REF	PART #	DESCRIPTION	COMMENTS
1	62679	Control Hood Rear Panel	
2	501086	Screw	
3	501524	Screw	
4	800258	Screw	
5	431349	Relay	
6	02788	Nut	
7	686534	Pressure Hose	
8	800076P	Motor Control Board	
9	502567*	Control Hood	
10	91093	Lockwasher	
11	02916	Screw	
12	52556	Nut	
13	02431	Lockwasher	
14	32464	Indicator Light	110 Volt
15	32519	Indicator Light	230 Volt
16	25820	Lockwasher	
17	52947	Nut	
18	55882	Start Switch	Includes (2) 52947 Nuts
19	800142*	Control Panel Frame	
20	800135	Control Panel Overlay	Model SWR261*E
	800423	Control Panel Overlay	Model HWR261*E
21	24205	Knurled Nut	
22	35182	Control Knob Assembly	
23	20310	Setscrew	
24	500226	Screw	Phillips Head
	35528	Screw	Torx Head – for added security
25	91176	Lockwasher	
26	685595	Temperature Switch	
27	800404	Speed Switch	

* Add Letter To Designate Color. L – Almond W – White

Front Panel, Door Assembly and Door Seal



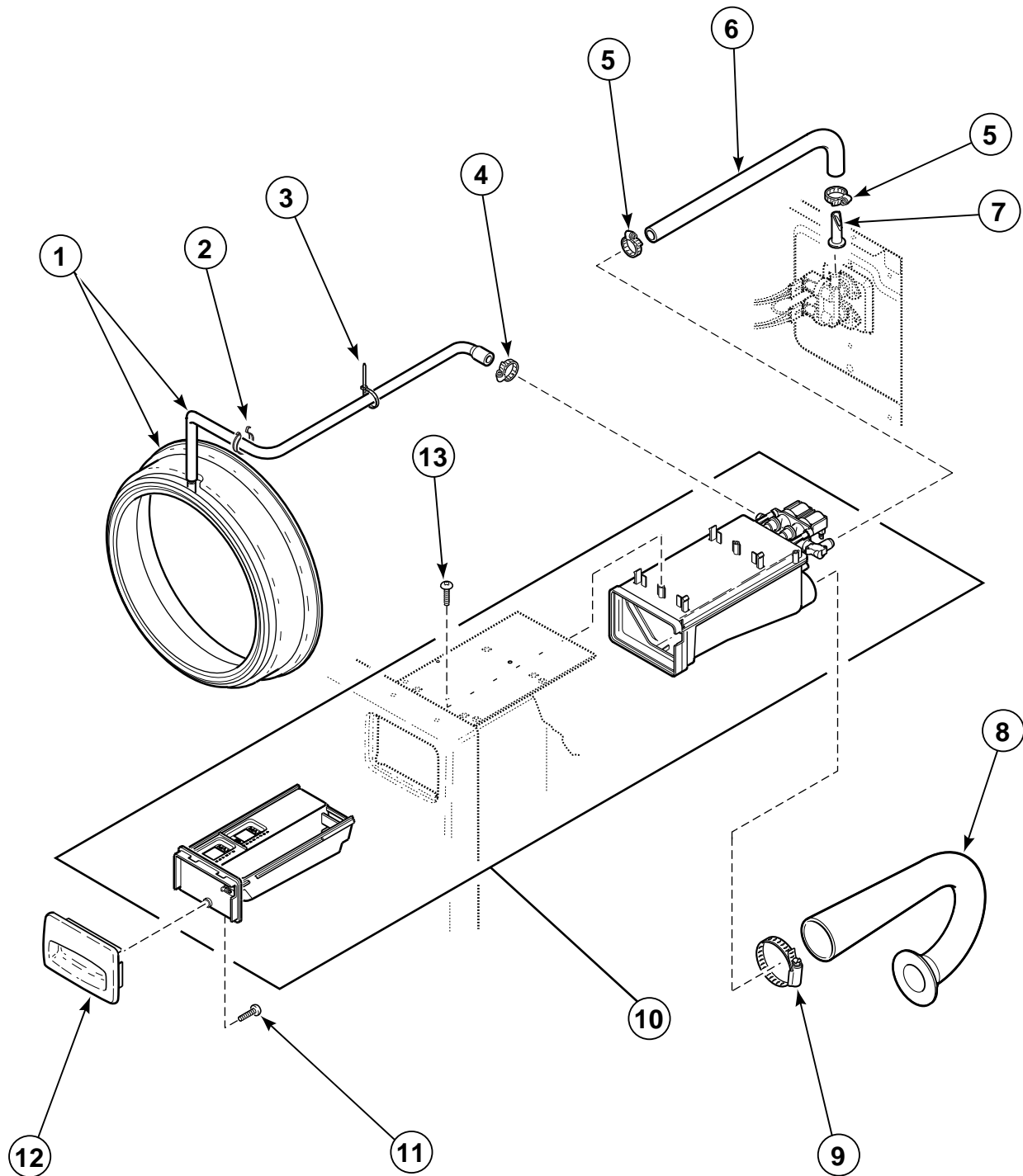
H075PZ3A

Front Panel, Door Assembly and Door Seal

REF	PART #	DESCRIPTION	COMMENTS
	685081*P	Door Assembly	Includes items 24, 25, 26, 29, 30 and Inner Door and Glass
1	800245*	Front Panel	
2	56079	Panel Locator	
3	32671	Screw	
4	685829	Screw	
5	685429	Door Latch / Switch Assembly	
6	685427	Wire Clamp Ring	
7	685743	Door Seal Clamp	
8	800232	Door Seal Assembly	
9	55881	Wire Tie	
10	36801	Hose Clamp	
11	685389	Foam Tape	Front panel door opening
12	685465	Spring	
13	685460	Hinge Assembly	
14	35917	Washer	
15	02916	Cap Screw	
16	91093	Lockwasher	
17	52566	Locknut	
18	503661	Screw	
19	685470	Hinge Plate	
20	685862	Screw	
21	685366	Foam Tape	(1 inch by 26 inches)
22	685368	Pad	
23	33562	Screw	Hex Head
	62853	Screw	Torx Head (Optional, for security)
24	510069*	Lower Access Panel	
25	685400*	Door Bezel	
26	685846	Locknut	
27	685438	Door Handle	
28	23951	Locknut	
29	800233	Bumper	
30	685430	Catch	
31	685836	Screw	
32	800211	Door Switch	

* Add Letter To Designate Color. L – Almond W – White

Dispenser Assembly



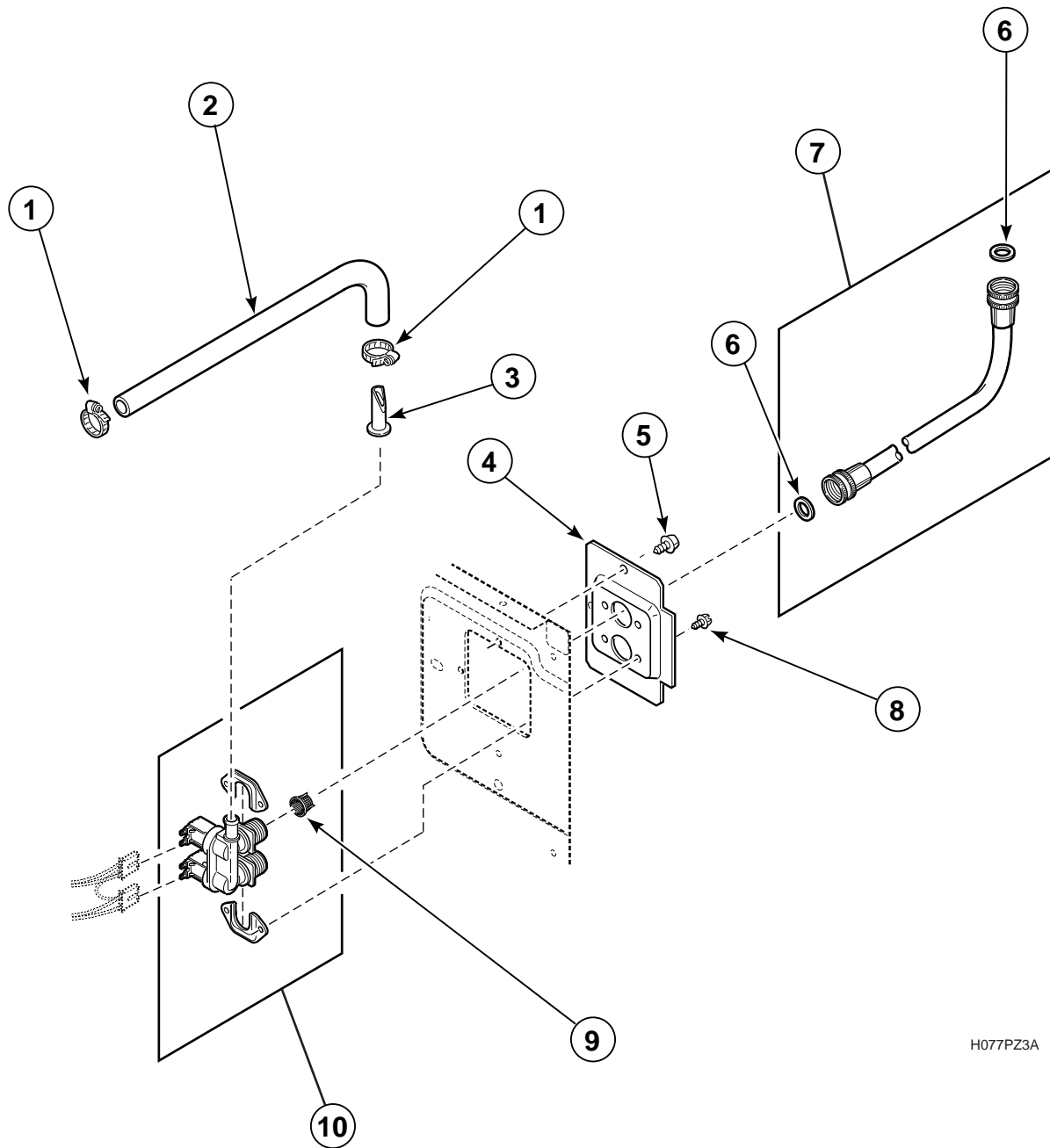
H076PZ3A

Dispenser Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	800232	Door Seal Assembly	
2	687500	Wire Clip	
3	55881	Wire Tie	
4	36801	Hose Clamp	
5	685753	Hose Clamp	
6	685754	Dispenser Inlet Hose	
7	34500	Backflow Preventer	
8	685787	Dispenser Hose	
9	685725	Hose Clamp	
10	685756	Dispenser and Valve Housing Assembly	
11	685829	Screw	
12	685715*	Dispenser Drawer Front	
13	685830	Screw	

* Add Letter To Designate Color. L – Almond W – White

Mixing Valve, Inlet Hose and Dispenser Hose

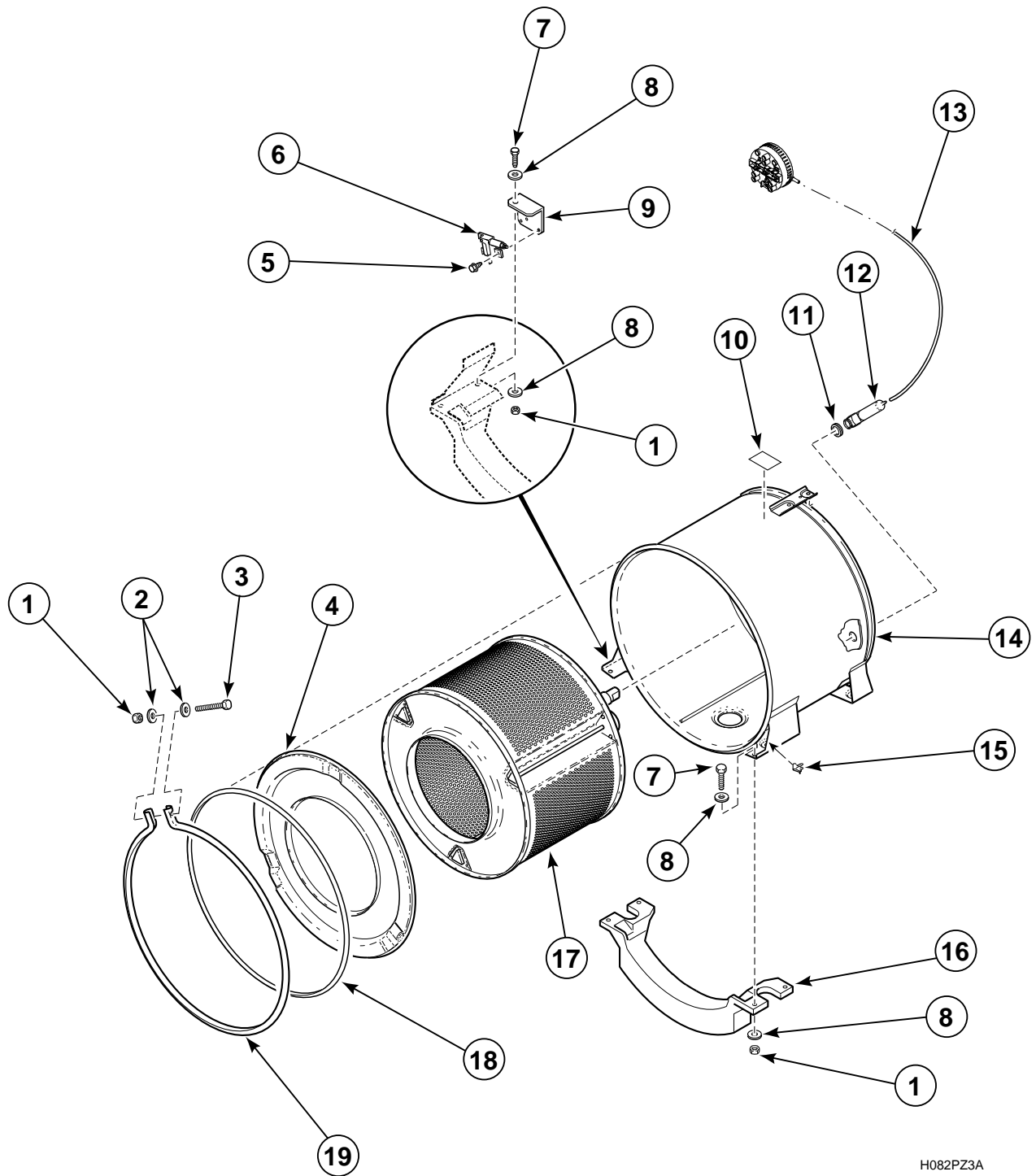


H077PZ3A

Mixing Valve, Inlet Hose and Dispenser Hose

REF	PART #	DESCRIPTION	COMMENTS
1	685753	Hose Clamp	
2	685754	Dispenser Hose	
3	34500	Backflow Preventer	
4	685380	Mixing Valve Plate	
5	503661	Screw	
6	20290	Hose Washer	
7	28330P	Inlet Hose Assembly	Includes (2) 20290 Hose Washers
8	501086	Screw	
9	F270200	Inlet Screen	
10	685707	Mixing Valve	

Outer Tub, Front, Clamp Ring and Inner Basket



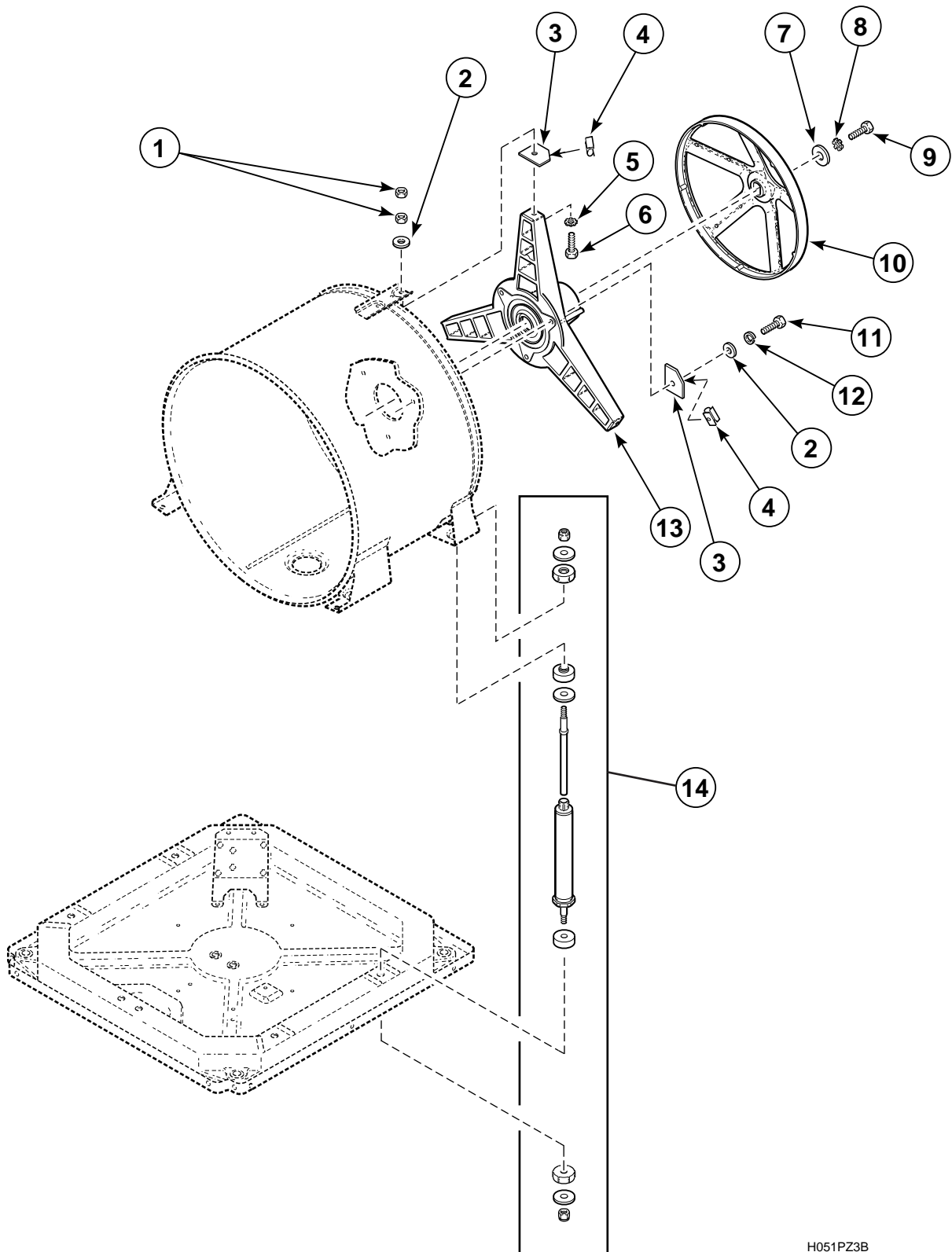
H082PZ3A

Outer Tub, Front, Clamp Ring and Inner Basket

REF	PART #	DESCRIPTION	COMMENTS
1	685845	Locknut	
2	685812	Flat Washer	
3	685842	Screw	
4	685069	Outer Tub Front	
5	503661	Screw	
6	600047	Out-of-Balance Switch	
7	685841	Screw	
8	M400081	Flat Washer	
9	600046	Mounting Bracket	
10	500049	Warning Label	
11	29175	Grommet	
12	30907	Pressure Bulb	
13	685746	Pressure Hose	Models HWF261*E and SWF261*E
	39129	Pressure Hose	Models HWR261*E and SWR261*E
14	685150	Outer Tub	
15	00161	Ground Clip	
16	685649	Ballast Weight	
17	685005	Inner Basket	
18	685123	Seal	
19	685120	Clamp Ring	

* Add Letter To Designate Color. L – Almond W – White

Bearing Housing Assembly and Pulley

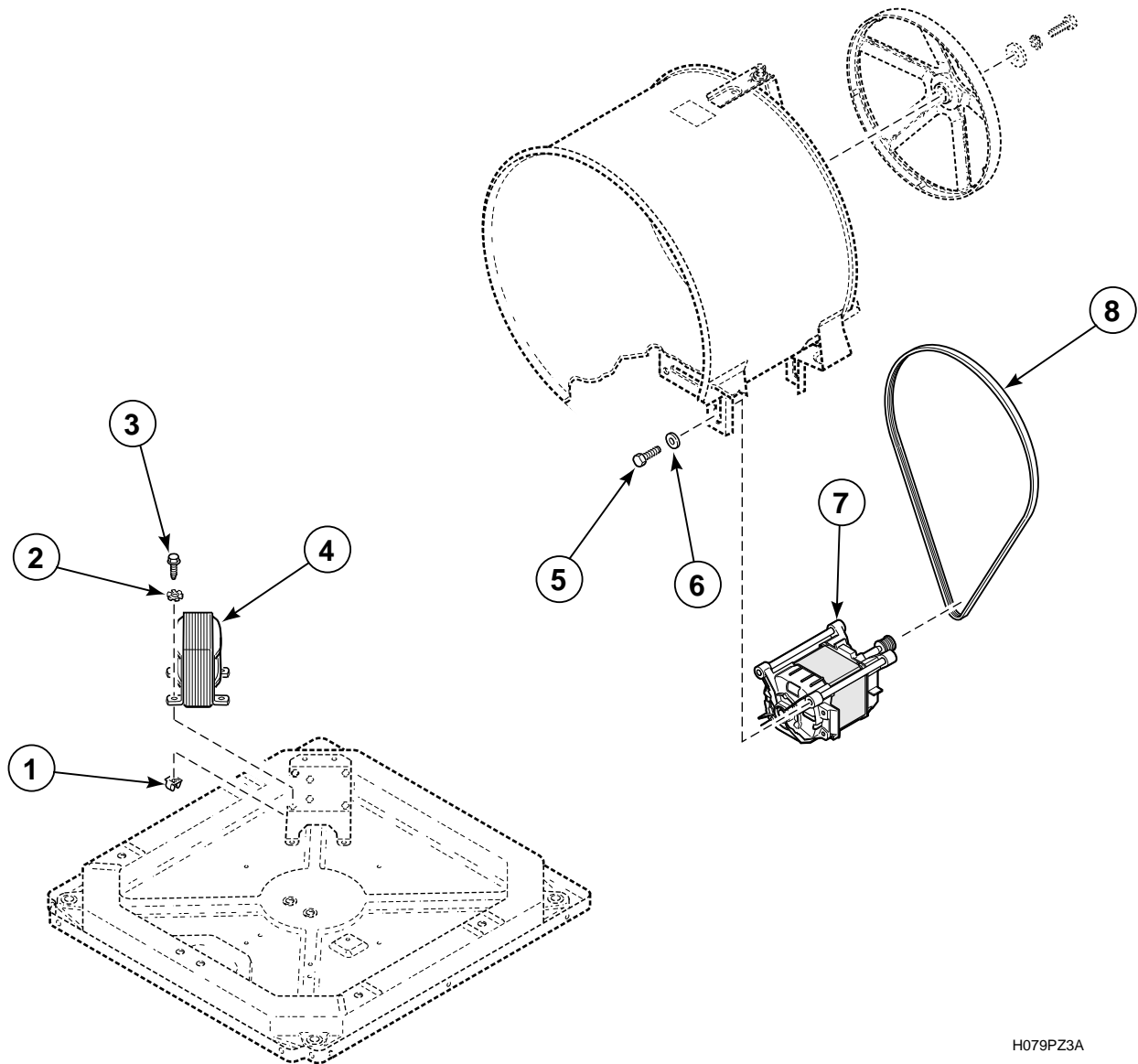


H051PZ3B

Bearing Housing Assembly and Pulley

REF	PART #	DESCRIPTION	COMMENTS
	685606P	Never Seeze	Pulley to inner basket shaft
1	685845	Locknut	
2	685812	Washer	
3	800074	Mounting Plate	
4	36985	Clip	
5	M403958	Lockwasher	
6	685841	Screw	
7	685813	Flatwasher	
8	685859	Lockwasher	
9	685831	Screw	Left Hand Thread
10	685612	Pulley	
11	20255	Screw	
12	M400014	Lockwasher	
13	685001	Bearing Housing Assembly	
14	685635	Shock Absorber Assembly	

Motor and Belt

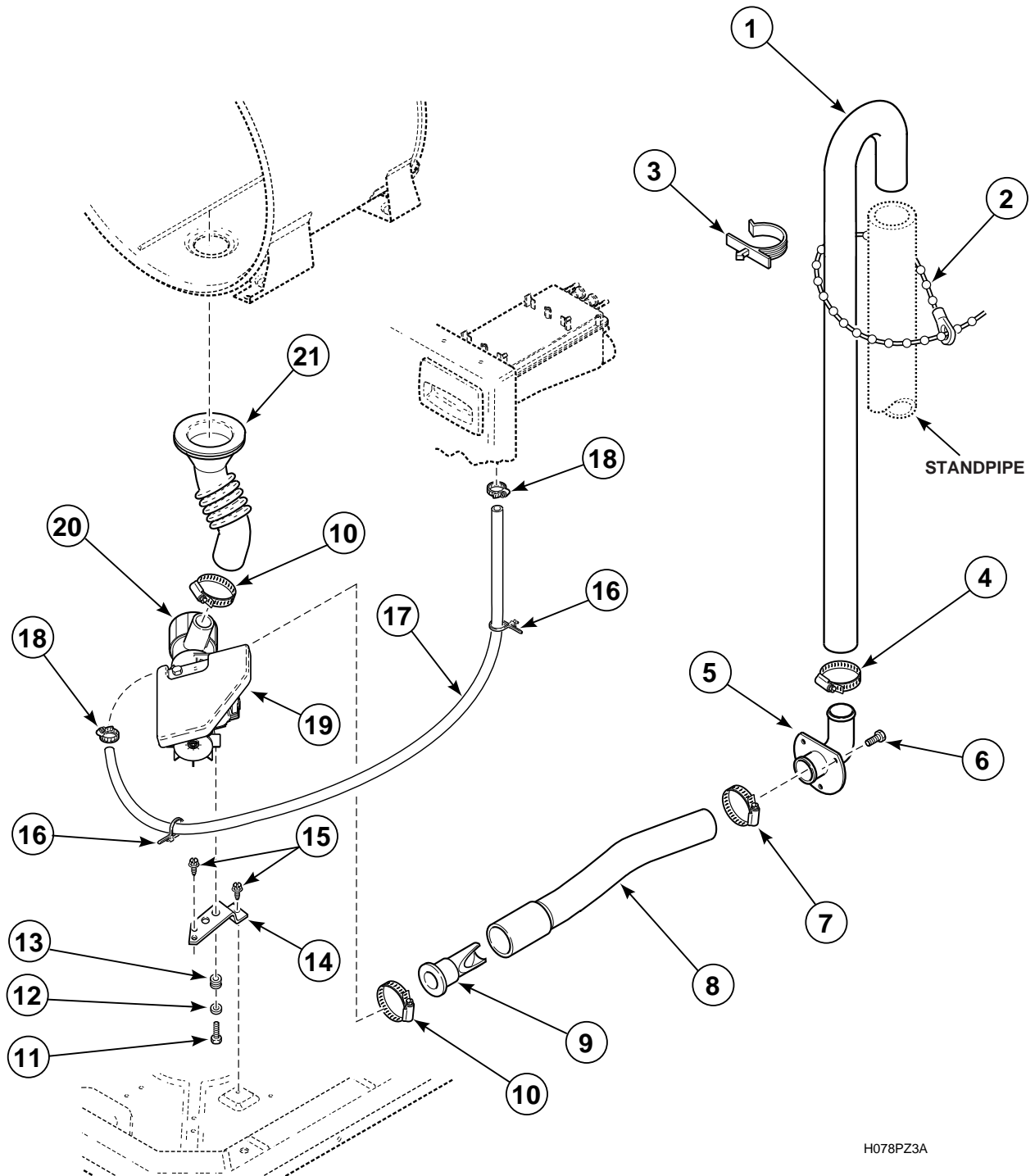


H079PZ3A

Motor and Belt

REF	PART #	DESCRIPTION	COMMENTS
1	70030501	Expansion Clip	
2	M400014	Lockwasher	
3	M411072	Screw	
4	686513	Transformer	
5	685839	Screw	
6	M400080	Flat Washer	
7	685639	Motor Assembly	
8	685616	Belt	

Hoses and Pump

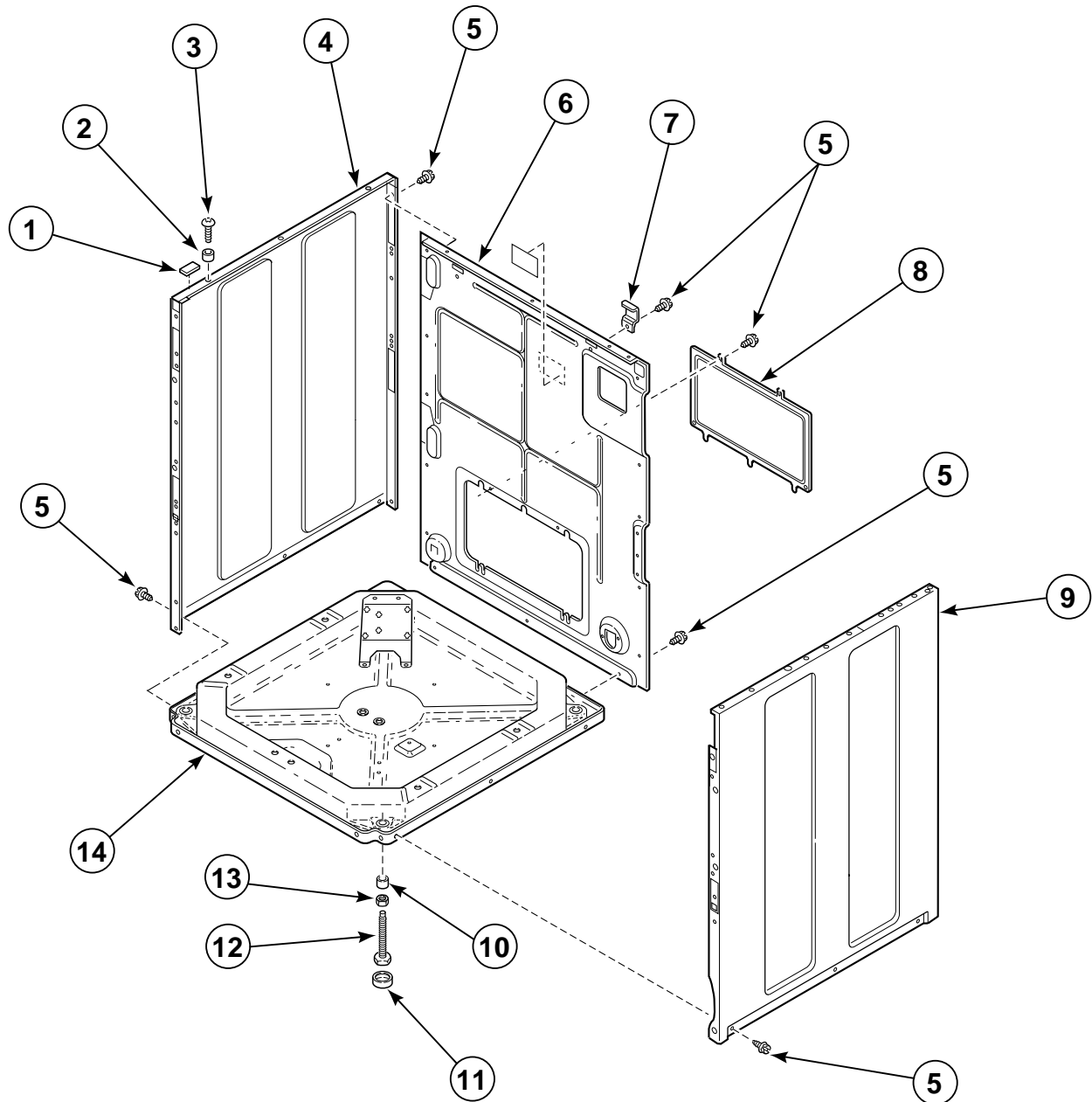


H078PZ3A

Hoses and Pump

REF	PART #	DESCRIPTION	COMMENTS
	27615P	Sealant	Tub-to-Pump Hose to Outer Tub
1	27154	Drain Hose	
2	33489	Beaded Strap	
3	39177	Retainer Clip	
4	20211	Hose Clamp	
5	36990	Elbow	
6	52909	Screw	
7	20391	Hose Clamp	
8	685737	Pump-to-Elbow Hose	
9	685769	Backflow Preventer	
10	36802	Hose Clamp	
11	38096	Screw	
12	685849	Washer	
13	685834	Grommet	
14	685705	Mounting Bracket	
15	503661	Screw	
16	38663	Wire Tie	
17	800424	Vent Hose Assembly	
18	36801	Hose Clamp	
19	38067	Shield	
20	685703	Drain Pump	
21	685700	Outer Tub-to-Pump Hose	

Base, Side Panels and Rear Panel



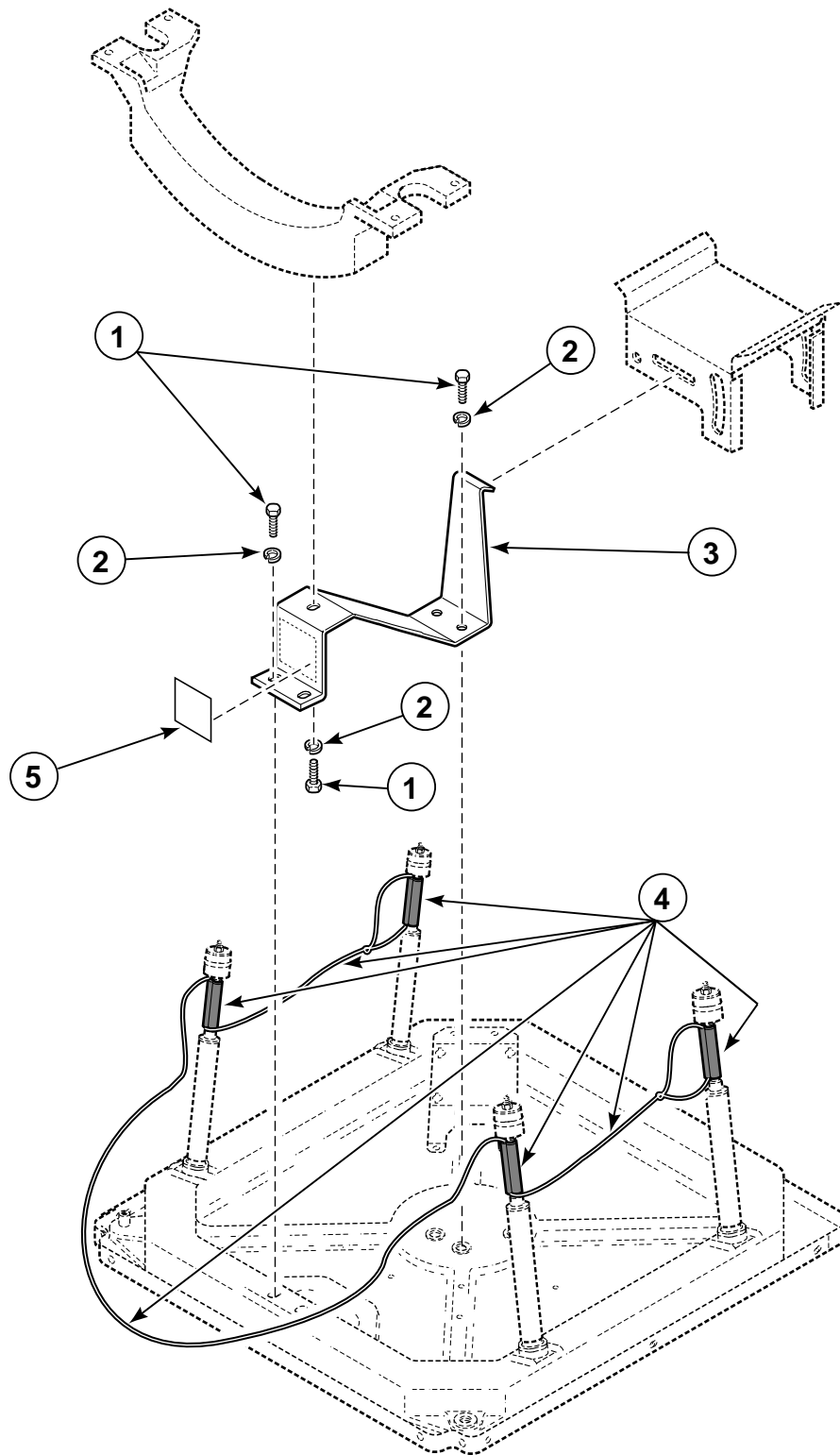
H093PZ3A

Base, Side Panels and Rear Panel

REF	PART #	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	32671	Screw	
4	800004*P	Side Panel	Left – Includes 732P3 Gusset Kit with hardware
5	503661	Screw	
6	800010*P	Rear Panel	Includes 732P3 Gusset Kit with hardware
7	500003	Hinge	
8	800011	Rear Access Panel	
9	800005*P	Side Panel	Right – Includes 800242 Dispenser Plate with hardware and 547P3 Meter Case Mounting Bracket with hardware
10	800015	Spacer	
11	70282	Rubber Foot	
12	800014	Leveling Leg	
13	20274	Nut	
14	800083	Base	

* Add Letter To Designate Color. L – Almond W – White

Shipping Materials

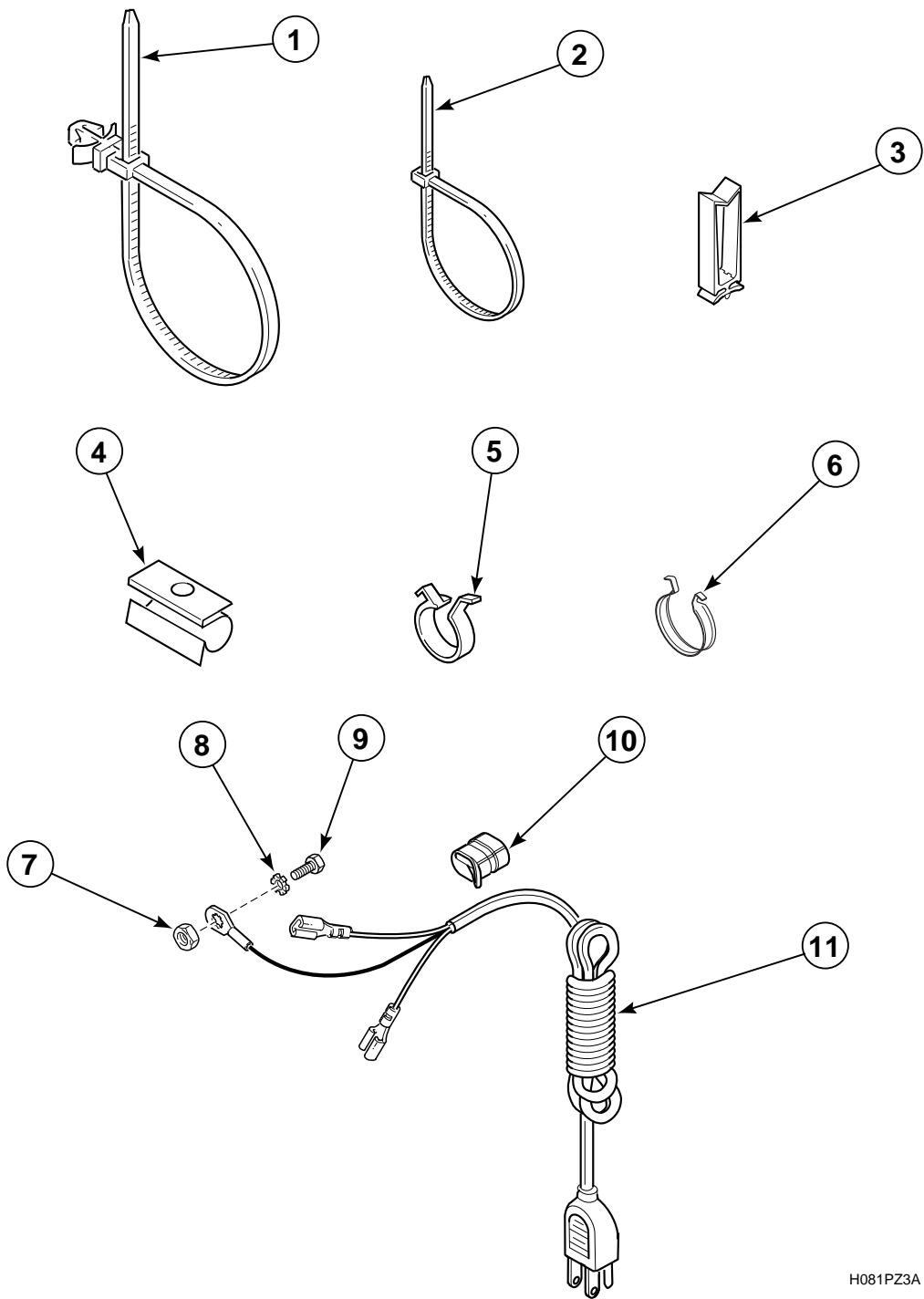


H055PZ3B

Shipping Materials

REF	PART #	DESCRIPTION	COMMENTS
	728P3	Shipping Brace Kit	Includes all items 1 through 5
1	685840	Screw	
2	M400014	Lockwashers	
3	685911	Shipping Bracket	
4	800364	Shipping Cord and Brace Assembly	
5	686901	Shipping Bracket Label	

Wire Ties, Harness Clips and Power Cord

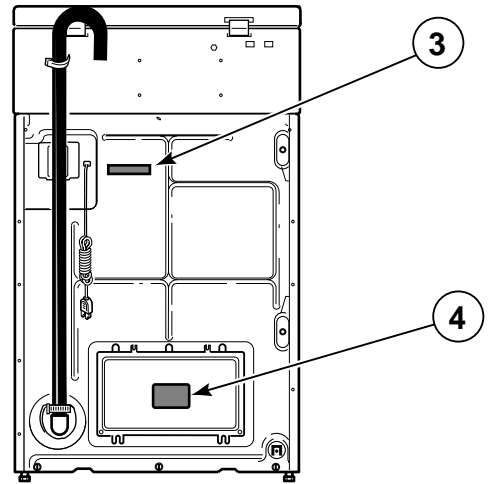
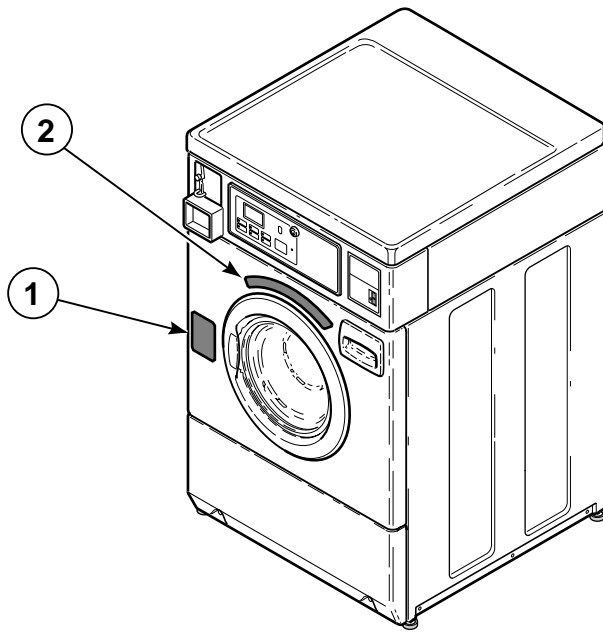


H081PZ3A

Wire Ties, Harness Clips and Power Cord

REF	PART #	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Wire Tie	
3	36274	Harness Clip	
4	36985	Clip	
5	504034	Wire Clip	Small
6	687500	Wire Clip	Large
7	03673	Nut	
8	03815	Lockwasher	
9	685837	Screw	
10	38384	Strain Relief	
11	34458	Power Cord	

Labels



H068PZ3A

Labels

REF	PART #	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	800039	Low Sudsing Label	
3	24903	Warning Label	
4	500049	Warning Label	

Wire Harnesses and Wires

Individual wires are not available separately. Order complete wire harness. See chart.

MODEL NUMBERS	BASE HARNESS PART NUMBER	CONTROL HARNESS PART NUMBER	MOTOR HARNESS PART NUMBER	TIMER HARNESS PART NUMBER
HWF261*E and SWF261*E	687574	800113	800120	—
HWR261*E and SWR261*E	687574	800136	800120	800146

* Add Letter To Designate Color. L – Almond W – White

Order the individual wire color and gauge by the part number listed below. Order wire by the foot and terminals and connectors as required. It is recommended when applying terminals to wires that the terminals be soldered to the wires.

IMPORTANT: Always replace wires with proper gauge.

PART NUMBER	WIRE GAUGE	WIRE COLOR
45001	18 Gauge Wire	Black
45380	12 Gauge Wire	Orange

Parts Index

A

Actuator	
36164	9
Actuator Support	
685592	9

B

Backflow Preventer	
34500	17, 19
685769	27
Ballast Weight	
685649	21
Base	
800083	29
Base Harness	
687574	36
Beaded Strap	
33489	27
Bearing Housing Assembly	
685001	23
Belt	
685616	25
Bolt	
29651	7, 9, 11
Bracket	
30642	11
504228	7
510146	11
†35525	11
Bumper	
56128	7
800233	15
Bumper Pad	
56128	29
Bushing	
M402542	9
503235	9

C

Cabinet Top	
501720*P	11
510033*P	7
Cam	
27261	5
Cap Screw	
02916	15
Carriage Bolt	
†02505	11
Catch	
685430	15
Clamp Ring	
685120	21
Clip	
36985	9, 23, 33

Clutch	
29503	11
Clutch Assembly	
29503	9
Coin Funnel Kit	
523P3	9, 11
Coin Slide Extension	
685593	9
Coin Slide Guard	
58181	9
Control Cabinet Wrapper	
800052*	7
Control Harness	
800113	36
800136	36
Control Hood	
502567*	13
Control Hood Rear Panel	
62679	13
Control Knob Assembly	
35182	5, 13
Control Panel Frame	
800142*	13
800273*	5
Control Panel Overlay	
686525	5
800135	13
800260	5
800423	13
Control Shield	
800065	9

D

Dispenser and Valve Housing Assembly	
685756	17
Dispenser Drawer Front	
685715*	17
Dispenser Hose	
685754	19
685787	17
Dispenser Inlet Hose	
685754	17
Door Assembly	
685081*P	15
Door Bezel	
685400*	15
Door Handle	
685438	15
Door Latch / Switch Assembly	
685429	15
Door Locked Label	
685947	35
Door Seal Assembly	
800232	15, 17
Door Seal Clamp	
685743	15
Door Switch	
800211	15

Drain Hose	27
27154	27
Drain Pump	27
685703	27
<hr/>	
E	
18 Gauge Wire	36
45001	36
Elbow	27
36990	27
Expansion Clip	25
70030501	25
<hr/>	
F	
Flat Washer	25
M400080	25
M400081	21
685812	21
Flatwasher	23
685813	23
Foam Tape	15
685366	15
685389	15
Front Panel	15
800245*	15
Front Security Cabinet Assembly	7
505337*	7
<hr/>	
G	
Gasket	11
†35526	11
Grommet	21
29175	21
685834	27
Ground Clip	21
00161	21
<hr/>	
H	
Harness Clip	33
36274	33
Hinge	29
500003	29
503676	7
Hinge Assembly	15
685460	15
Hinge Plate	15
685470	15
Hose Clamp	27
20211	27
20391	27
36801	15, 17, 27
36802	27
685725	17
685753	17, 19
Hose Washer	19
20290	19

I	
Indicator Light	5, 13
32464	5, 13
32519	5, 13
Inlet Hose Assembly	19
28330P	19
Inlet Screen	19
F270200	19
Inner Basket	21
685005	21
Instruction Label	7
685942	7
800137	11
<hr/>	

K	
Knurled Nut	5, 13
24205	5, 13
<hr/>	

L	
Leveling Leg	29
800014	29
Lock Assembly	5
27260	5
Locknut	15
23951	15
52566	15
685845	21, 23
685846	15
Lockwasher	23, 25
M400014	23, 25
M403958	23
02431	13
03815	33
25820	5, 13
685859	23
91093	13, 15
91176	5, 13
Lockwashers	31
M400014	31
Low Sudsing Label	35
800039	35
Lower Access Panel	15
510069*	15
<hr/>	

M	
Meter Case	11
524P3*	11
Meter Case Gasket	11
†26354	11
Mixing Valve	19
685707	19
Mixing Valve Plate	19
685380	19
Motor Assembly	25
685639	25

Motor Control Board	
800076P	9, 13
Motor Harness	
800120	36
Motor Speed Switch	
800404	5
Mounting Bracket	
600046	21
685705	27
Mounting Plate	
800074	23

N

Never Seeze	
685606P	23
Nut	
02788	13
03673	33
20274	29
29796	7, 9, 11
52556	13
52947	5, 13
†29786	11

O

Outer Tub	
685150	21
Outer Tub Front	
685069	21
Outer Tub-to-Pump Hose	
685700	27
Out-of-Balance Switch	
600047	21

P

Pad	
685368	15
Panel Locator	
56079	7, 15, 29
Plastic Boot	
36165	9
Power Cord	
34458	33
Pressure Bulb	
30907	21
Pressure Hose	
39129	21
685746	21
686534	13
Pressure Switch	
686534	9
Pulley	
685612	23
Pump-to-Elbow Hose	
685737	27

R

Rear Access Panel	
800011	29
Rear Panel	
800010*P	29
Relay	
431349	9, 13
Retainer Clip	
39177	27
Retainer Nut	
30647	11
Rubber Foot	
70282	29

S

Screw	
M411072	25
02916	13
03950	9
20255	23
21720	9, 11
23008	7
29277	11
32671	7, 15, 29
33562	9, 15
35528	13
36048	11
36166	9
38096	27
500226	13
501086	13, 19
501524	9, 13
503661	9, 15, 19, 21, 27, 29
503673	11
503688	7, 9
51782	9
52909	11, 27
62853	15
685829	15, 17
685830	17
685831	23
685836	15
685837	33
685839	25
685840	31
685841	21, 23
685842	21
685862	15
800258	13
Seal	
685123	21
Sealant	
27615P	27
Security Top Panel	
504229	7
Service Door	
35798*	11
Setscrew	
20310	5, 13
Shield	
38067	27

Shipping Brace Kit 728P3	31
Shipping Bracket 685911	31
Shipping Bracket Label 686901	31
Shipping Cord and Brace Assembly 800364	31
Shock Absorber Assembly 685635	23
Shoulder Screw 36048	7
Side Panel 800004*P	29
800005*P	29
Spacer 800015	29
Speed Nut 36020	7
Speed Switch 800404	13
Spring 685465	15
Start Switch 55882	13
Start Switch Assembly 55882	5
Strain Relief 38384	33

T

Temperature Switch 685595	5, 13
Timer 685585	9, 11
Timer Bracket 35249	11
685365	9
Timer Harness 800146	36
Transformer 686513	25
12 Gauge Wire 45380	36

V

Vent Hose Assembly 800424	27
------------------------------------	----

W

Warning Label 24903	9, 11, 35
500049	21, 35
Washer 35917	15
685812	23
685849	27

Wire Clamp Ring 685427	15
Wire Clip 504034	33
687500	17, 33
Wire Tie 38663	27, 33
55881	15, 17, 33